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## **Amendments to Claims:**

1. (Canceled).

2. (Previously presented) The sealed, multi-handled bag of claim 15, wherein the pair of opposing panels includes a first portion of a tube wall substantially

opposing a second portion of the tube wall.

3. (Canceled)

4. (Previously presented) The sealed, multi-handled bag of claim 5,

wherein the first handle further comprises a patch attached to the stack of panels and

the one of a cut and a series of perforations extends through the patch.

5. (Currently amended) A sealed, multi-handled bag for packaging loose

materials comprising:

A non-resealable sealed substantially tubular shaped body without intucked

sides, having a first end and a second end, the second end being substantially opposite

the first end in a longitudinal direction of the non-resealable sealed body, the body

including no more than twoa pair of opposing panels defining a storage cavity

therebetween, the opposing panels being directly attached to each other at the first end

to form a non-resealable first seam and at the second end to form a non-resealable

second seam, wherein the seams are formed with heat seal bonds or permanent

adhesive bonds extending substantially along the entire body end such that the body is

non-resealable, and each panel has a thickness of about 3 to 12 mils;

a first flap formed from first portions of the opposing panels extending in the

longitudinal direction beyond the first seam at the first end;

a first handle formed in the first flap; and

a second handle attached to the second end;

wherein the first flap includes a stack of panels formed from the first portions of

the opposing panels, the first handle is formed by one of a cut and series of perforations

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formed through the stack, and the stack of panels includes a double stack of panels formed from the first portions of the opposing panels folded over along a fold line transverse to the longitudinal direction and attached to themselves;

and a first tear seam formed at the first end.

- 6. (Previously presented) The sealed, multi-handled bag of claim 15, wherein the second handle includes a rigid handle attached to the second end.
- 7. (Original) The sealed, multi-handled bag of claim 6, wherein the rigid handle includes an injection-molded plastic handle.
- 8. (Previously presented) The sealed, multi-handled bag of claim 15, further comprising loose materials stored within the storage cavity.
- 9. (Original) The sealed, multi-handled bag of claim 8, wherein the loose materials include salt.
- 10. (Original) The sealed, multi-handled bag of claim 9, wherein the loose materials are selected from the group consisting of fertilizer, cement, granular chemicals, pet food, and landscaping materials.
- 11. (Previously presented) The sealed, multi-handled bag of claim 15, wherein the sealed multi-handled bag further comprises a second flap formed from portions of the opposing panels extending beyond the second seam at the second end.
- 12. (Original) The sealed, multi-handled bag of claim 11, wherein the second handle is formed in the second flap.
- 13. (Previously presented) The sealed, multi-handled bag of claim 15, wherein the opposing panels include one or more layers of plastic material.
- 14. (Original) The sealed, multi-handled bag of claim 13, wherein the plastic material includes a polyolefin material.
- 15. (Currently amended) A sealed, multi-handled bag for packaging loose materials comprising:

a non-resealable sealed substantially tubular shaped body having outwardly protruding sides having a first end and a second end, the second end being substantially opposite the first end in a longitudinal direction of the body, the body including no more than two pair of opposing panels defining a storage cavity therebetween, the opposing panels being directly attached to each other at the first end to form a non-resealable first seam and at the second end to form a non-resealable second seam, and each panel has a thickness of about 3 to 12 mils;

a first flap formed from first portions of the opposing panels extending in the longitudinal direction beyond the first seam at the first end;

a first handle formed in the first flap; and

a second handle attached to the second end;

wherein the first flap includes a stack of panels formed from the first portions of the opposing panels, the first handle is formed by one of a cut and a series of perforations formed through the stack, and the stack of panels includes a double stack of panels formed from the first portions of the opposing panels folded over along a fold line transverse to the longitudinal direction and attached to themselves;

and a first tear seam formed at the first end.

- 16. (Currently amended) The sealed, multi-handled bag of claim 585, further comprising a second tear seam at the second end.
- 17. (Currently amended) The sealed, multi-handled bag of claim 585, further comprising a plurality of tear seams.
  - 18. (Canceled)
- 19. (Currently amended) The sealed, multi-handled loose-materials bag of claim 29, wherein the first handle includes:
- a sheet having one or more layers; and

is formed by one of a cut and a series of perforations formed through the a first and second plastic sheet wherein the plastic sheets each have one or more layers, sheet to form a grip.

- 20. (Currently amended) The sealed, multi-handled loose-materials bag of claim 19, wherein the first handle further comprises a patch attached to the <u>a first or second plastic</u> sheet and the one of a cut and a series of perforations extends through the patch.
  - 21. (canceled)
- 22. (Currently amended) The sealed, multi-handled loose-materials bag of claim 29, wherein the <u>first-second</u> handle includes a rigid handle.
- 23. (Original) The sealed, multi-handled loose-materials bag of claim 22, wherein the rigid handle includes an injection-molded plastic handle.
- 24. (Previously presented) The sealed, multi-handled loose-materials bag of claim 29, wherein the loose materials include salt.
- 25. (Previously presented) The sealed, multi-handled loose-materials bag of claim 29, wherein the loose materials are selected from the group consisting of fertilizer, cement, granular chemicals, pet food, and landscaping materials.
- 26. (Previously presented) The sealed, multi-handled loose-materials bag of claim 29, wherein the first and second handles are formed from the first and second sheets.
- 27. (Previously presented) The sealed multi-handled loose-materials bag of claim 29, wherein the first and second sheets include one or more layers of plastic material.
- 28. (Original) The sealed, multi-handled loose-materials bag of claim 27, wherein the plastic material includes a polyolefin material.

29. (Currently amended) A sealed, multi-handled loose-materials bag comprising:

a sealed substantially tubular shaped body without intucked sides having a first end and a second end, the second end being substantially opposite the first end in a longitudinal direction of the body, the body including no more than two plastic sheets wherein a first plastic sheet spaced apart from a second plastic sheet to form a storage cavity, the plastic sheets being directly sealed to each other at the first and second ends to form non-resealable seals at the first and second ends, the sealed body being non-resealable, wherein the seals are formed with heat seal bonds or permanent adhesive bonds extending substantially along the entire body end such that the body is non-resealable, and each sheet has a thickness of about 3 to 12 mils;

loose materials stored within the storage cavity;

a first flap formed from first portions of the plastic sheets extending in the longitudinal direction beyond the first seam at the first end;

a first handle attached to the first end; and

a second handle attached to the second end;

wherein the first flap includes a stack of panels formed form the first portions of the plastic sheets, the first handle is formed by one of a cut and a series of perforations formed through the stack, and the stack of panels includes a double stack of panels formed form the first portions of the plastic sheets folded over along a fold line transverse to the longitudinal directions and attached to themselves;

and a first tear seam formed at the first end.

- 30. (Currently amended) The sealed, multi-handled loose-materials bag of claim 6229, further comprising a second tear seam at the second end.
  - 31. (Canceled)
  - 32. (Currently amended) A sealed, multi-handled salt bag comprising:

a plastic tube having outwardly protruding sides and made up of no more than twohaving opposing portions of the tubewhich are heat-sealed directly to each other to form a non-resealable first seal at a first end and a non-resealable second seal at a second end substantially opposite to the first end in a longitudinal direction of the tube to form a non-resealable sealed bag, wherein the seals are formed with heat seal bonds or permanent adhesive bonds extending substantially along the entire tube end such that the tube is non-resealable, and the opposing portions have a thickness of about 3 to 12 mils;

salt contained within a cavity of the sealed bag;

a first flap formed from first portions of the opposing tube portions longitudinally extending beyond the first seal;

a first handle formed in the first flap;

a second flap formed from portions of the opposing tube portions longitudinally extending beyond the second seal; and

a second handle formed in the second flap;

wherein the first flap includes a stack of panels formed from the first portions of the opposing panels, the first handle is formed by one of a cut and a series of perforations formed through the stack, and the stack of panels includes a double stack of panels formed from the first portions of the opposing panels folded over along a fold line transverse to the longitudinal direction and are attached to themselves.

Claims 33-41. (Canceled).

42. (Previously presented) The sealed, multi-handled bag of claim 5, wherein the pair of opposing panels includes a first portion of a tube wall substantially opposing a second portion of the tube wall.

- 43. (Canceled).
- 44. (Previously presented) The sealed, multi-handled bag of claim 15, wherein the first handle further comprises a patch attached to the stack of panels and the one of a cut and a series of perforations extends through the patch.
  - 45. (Canceled).
- 46. (Previously presented) The sealed, multi-handled bag of claim 5, wherein the second handle includes a rigid handle attached to the second end.
- 47. (Previously presented) The sealed, multi-handled bag of claim 46, wherein the rigid handle includes an injection-molded plastic handle.
- 48. (Previously presented) The sealed, multi-handled bag of claim 5, further comprising loose materials stored within the storage cavity.
- 49. (Previously presented) The sealed, multi-handled bag of claim 48, wherein the loose materials include salt.
- 50. (Previously presented) The sealed, multi-handled bag of claim 49, wherein the loose materials are selected from the group consisting of fertilizer, cement, granular chemicals, pet food, and landscaping materials.
- 51. (Previously presented) The sealed, multi-handled bag of claim 5, wherein the sealed, multi-handled bag further comprises a second flap formed from portions of the opposing panels extending beyond the second seam at the second end.
- 52. (Previously presented) The sealed, multi-handled bag of claim 51, wherein the second handle is formed in the second flap.
- 53. (Previously presented) the sealed, multi-handled bag of claim 5, wherein the opposing panels include one or more layers of plastic material.
- 54. (Previously presented) The sealed, multi-handled bag of claim 53, wherein the plastic material includes a polyolefin material.
  - 55. (Canceled)

- 56. (Currently amended) The sealed, multi-handled bag of claim 5515, further comprising a second tear seam at the second end.
- 57. (Currently amended) The sealed, multi-handled bag of claim  $5\underline{15}$ , further comprising a plurality of tear seams.
  - 58. (Canceled)
- 59. (Previously presented) The sealed, multi-handled bag of claim 5, wherein the first seam at the first end extends across a width of the body in a direction substantially perpendicular to the longitudinal direction.
  - 60. (Canceled)
- 61. (Previously presented) The sealed, multi-handled bag of claim 15, wherein the first seam at the first end extends across a width of the body in a direction substantially perpendicular to the longitudinal direction.
  - 62. (Canceled)
- 63. (Previously presented) The sealed, multi-handled loose-materials bag of claim 29, wherein the first seam at the first end extends across a width of the body in a direction substantially perpendicular to the longitudinal direction.
- 64. (Previously presented) The sealed, multi-handled salt bag of claim 32, further comprising a first tear seam formed in the body at the first end.
- 65. (Previously presented) The sealed, multi-handled salt bag of claim 32, wherein the first seam at the first end extends across a width of the body in a direction substantially perpendicular to the longitudinal direction.